

Date: Tuesday, 1/10/2006 3:17:13 PM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : FLOAT STEP MOUNTING LUG
<b>Job Number</b> : 25428	
<b>Estimate Number</b> : 11755	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D34647
<b>This Issue</b> : 1/10/2006 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : D3464 PRELIMINARY
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : MACHINED PARTS	<b>Drawing Revision</b> : A "multiples of"
<b>Previous Run</b> : N/A	<b>Material</b> :
<b>Written By</b> : SEE COMMENT Below	<b>Due Date</b> : 1/17/2006 <b>Qty:</b> 21 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : SEE ABOVE USER & DATE	
<b>Comment</b> : Est Rev: A New Issue 06-01-06 JLM	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6B0187X04000	6061-T6 Bar .178" x 4.0"
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**Comment:** Qty.: 0.3941 f(s)/Unit Total : 7.8813 f(s)  
 4.00" X .188" BAR  
 6061-T6  
 (M6061T6B4.000X.188)  
 Batch: 119431

U 06.03.13

JL 06.01.12 21

2.0	BAND SAW	BAND SAW
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**Comment:** BAND SAW  
 Cut Blanks to 4.500" Long

JL 06.01.12 21

3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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**Comment:** HAAS CNC VERTICAL MACHINING #1  
 1-Machine as per folio FA617 & DWG D3464

2-Deburr

JL 06.01.12 21

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

JL 06.01.12 21

5.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

SD 06.03.12

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
06.01.13	4	USED Qty (1) for Eng's Testing Pth 06.01.13					

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ ☐ Date: 04/03/12

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 1/10/2006 3:17:13 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOAT STEP MOUNTING LUG

Job Number: 25428

Part Number: D34647

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: W424

*Pl. 06-03-21* 20

7.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

*06/03/21* (P)

Job Completion



*U 06-03-21*

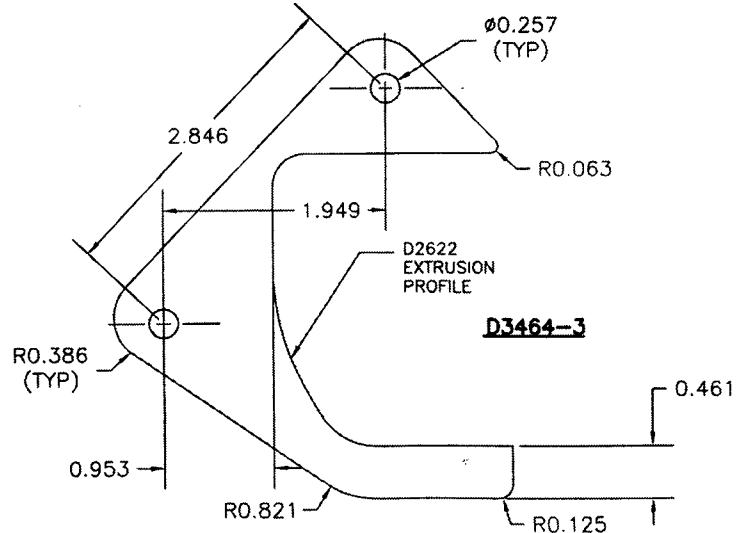
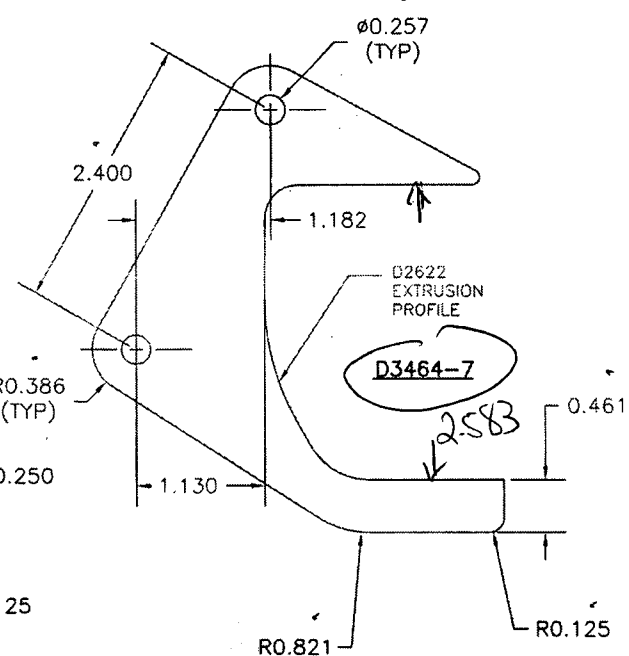
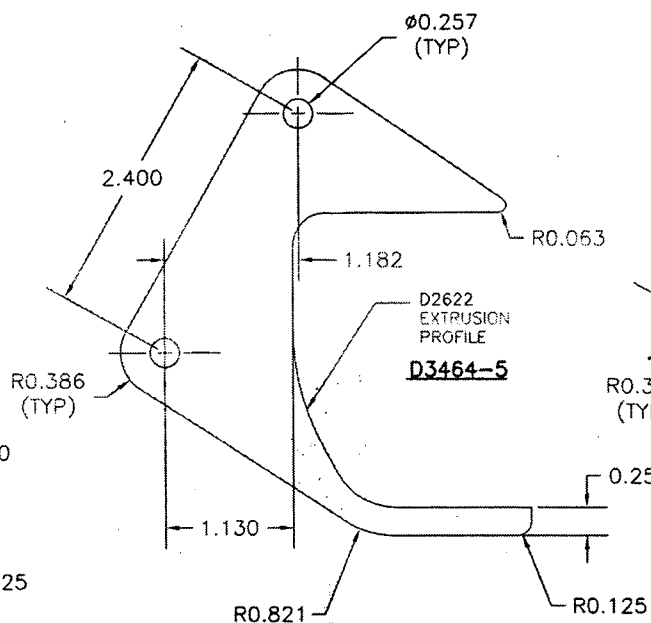
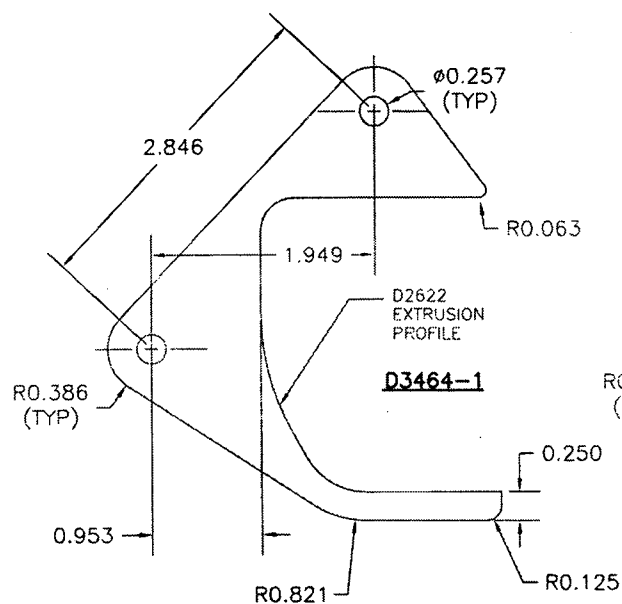
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



**D3464-1/-3/-5/-7 FLOAT STEP MOUNTING PLATE**

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250/11) 0.188 THICK  
(REF DART SPEC. M6061T6S.188)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

**PRELIMINARY ISSUE**

A		05.09.21	NEW ISSUE
DESIGN	PH #1	DRAWN BY	PH #1
CHECKED		APPROVED	DART DART AEROSPACE USA, INC. PORT HADLOCK, WA
DATE		DRAWING NO.	REV. A
05.09.21		D3464	SHEET 1 OF 1
		TITLE	SCALE
		FLOAT STEP MOUNTING PLATE	1:1

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DART AEROSPACE USA, INC.

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b> 25428
<b>Description:</b> Float step mounting lug	<b>Part Number:</b> D2464-7
<b>Inspection Dwg:</b> D2464-7 <b>Rev:</b> A	<b>Page 1 of 1</b>

## FIRST ARTICLE INSPECTION CHECKLIST

## First Article

## Prototype

[illegible]

Measured by: J.L	Audited by: S	Prototype Approval: N/A
Date: 06/01/12	Date: 06/01/12	Date: N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	